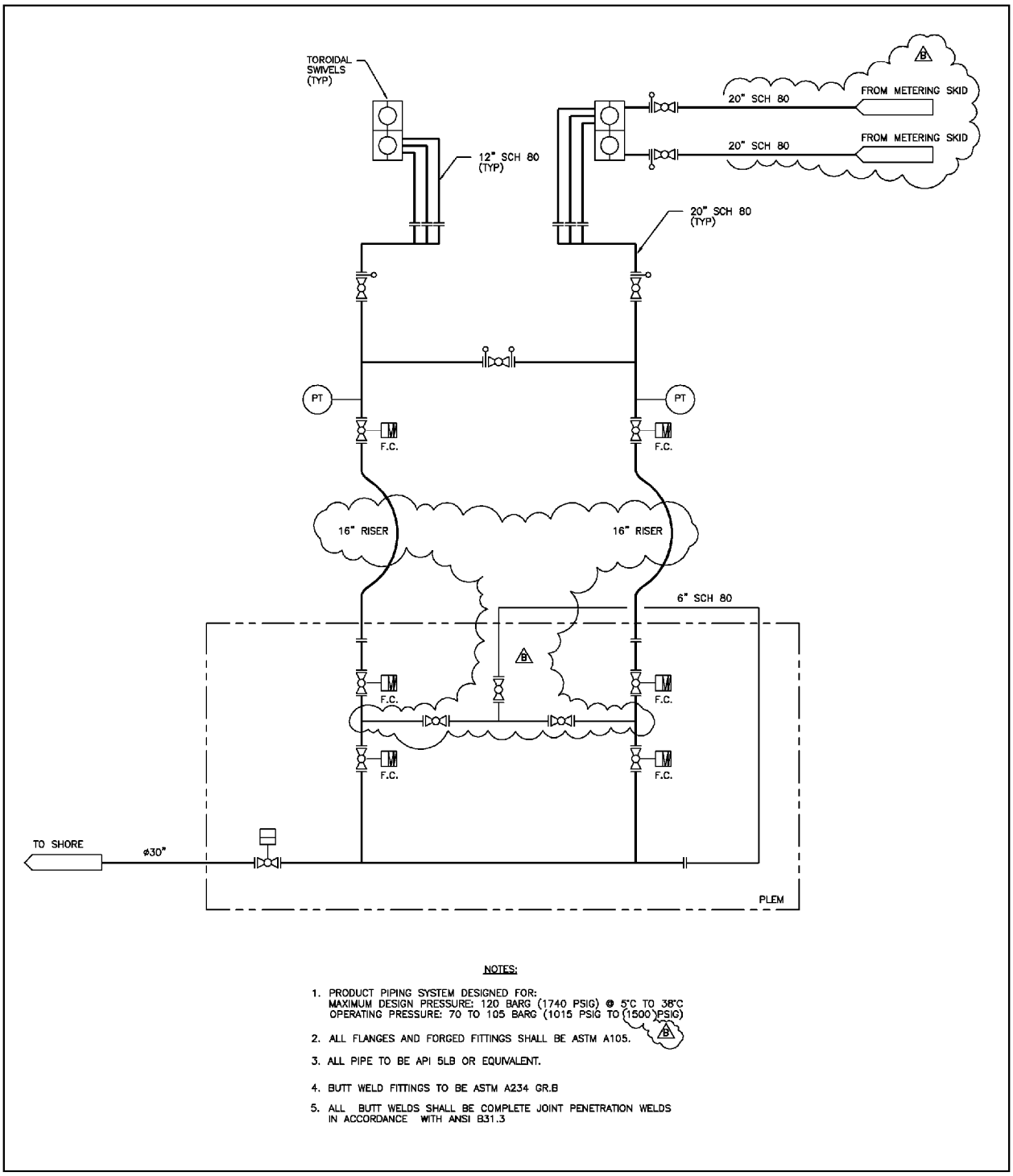


**Figure 3.3-13 Riser Process Flow Diagram**